AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously Amended) An IR dryer, for use in drying a continuous paper web by means of IR radiation, comprising:

an array of IR emitters arranged, in use, in spaced relation to the paper web; a lamp protection plate intermediate the IR emitters and the paper web; characterized in that at least one of the lamp protection plate and the array of IR emitters

2. (Original) An IR dryer as claimed in claim 1 wherein each of said IR emitters is a lamp comprising a heating element located within a curved quartz tube.

is curved whereby drying a paper web which moves in a curved path is facilitated.

- 3. (Original) An IR dryer as claimed in claim 1 wherein each of said IR emitters is gas-powered.
- 4. (Previously Amended) An IR dryer as claimed in claim 1 wherein said lamp protection plate comprises an array of curved quartz tubes.
- 5. (Previously Amended) An IR dryer as claimed in claim 4 wherein said lamp protection plate is cooled, in use, by the passage of gas through said curved quartz tubes.
- 6. (Previously Amended) An IR dryer as claimed in claim 1 further comprising a curved reflector plate.
- 7. (Previously Amended) An IR dryer, for use in drying a continuous paper web by means of IR radiation, comprising:

an array of IR emitters arranged, in use, in spaced relation to the paper web;

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a lamp protection plate intermediate the IR emitters and the paper web; characterized in that the lamp protection plate comprises a plurality of quartz tubes arranged in an array.

- 8. (Previously Amended) An IR dryer as claimed in claim 7 wherein the lamp protection plate is cooled in use, by the passage of gas through said quartz tubes.
- 9. (Previously Amended) An IR dryer as claimed in claim 7 wherein said IR emitters are lamps, each comprising a quartz tube, substantially identical to those used in the lamp protection plate, in which is located in an IR heating element.
- 10. (Previously Amended) An IR dryer as claimed in claim 7 wherein said quartz tubes are curved.
- 11. (Currently Amended) A method of bending an elongate quartz tube comprising the steps of:

supporting the tube in a substantially vertical orientation;

gripping the tube near its uppermost end;

heating the tube at region intermediate its lowermost end and the uppermost end; and moving the gripped uppermost end of the tube <u>by pulling said uppermost end</u> so that the tube, softened in the vicinity of the heating region, is bent.

- 12. (Original) A method as claimed in claim 11 wherein the gripped uppermost end of the tube is moved in an arc.
- 13. (Previously Amended) A method as claimed in claim 11wherein the tube is counterbalanced.

- 14. (Previously Amended) A method as claimed in claim 11 wherein the lowermost end of the tube is constrained to move in a substantially vertical path.
- 15. (Currently Amended) Apparatus for bending an elongate quartz tube comprising: support means for supporting the tube in a substantially vertical orientation, said support means including a follower attached to a lowermost end of said tube;

gripping means for gripping the tube near its uppermost end;

heating means situated at a region intermediate the lowermost end and the uppermost end of the tube; and

driving means for moving the gripped uppermost end of the tube, in use, so that the tube, softened in the vicinity of the heating means, is bent.

- 16. (Original) Apparatus as claimed in claim 15 wherein the heating means substantially surrounds the tube, in use.
- 17. (Previously Amended) Apparatus as claimed in claim 15 wherein the heating means comprises a plurality of gas burners.
- 18. (Previously Amended) Apparatus as claimed in claim 17 wherein the plurality of gas burners comprises a ring of gas burners, in the center of which the tube is situated, in use.
- 19. (Currently Amended) Apparatus as claimed in claim 15 further comprising barrier means which has a curved surface against which the tube <u>abuts</u> may abut, in use, so as to prevent lateral movement of the tube.
- 20. (Original) Apparatus as claimed in claim 19 wherein the barrier means comprises a wheel.

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- 21. (Previously Amended) Apparatus as claimed in claim 20 wherein the wheel is removable and replaceable with a wheel of different diameter.
- 22. (Previously Amended) Apparatus as claimed in claim 15 further comprising a counter-balance arrangement by means of which the lowermost end of the tube can be constrained in use, to follow a substantially vertical path.
- 23. (Previously Amended) Apparatus as claimed in claim 15 wherein said driving means comprises a pivotable arm, at one end of which is situated said gripping means, the arm being pivotable, in use, so that the gripping means generally describes an arc.
- 24. (Previously Amended) Apparatus as claimed in claim 23 wherein a pivot point of said pivotable arm is, in use, substantially horizontally level with a desired region of bending of the tube.
- 25. (Previously Amended) Apparatus as claimed in claim 23 wherein said pivotable arm is driven by a motor.
- 26. (Previously Amended) Apparatus as claimed in claim 15 wherein said gripping means is water-cooled.
 - 27. Cancelled
 - 28. Cancelled
- 29. (Currently Amended) An IR dryer for <u>drying a continuous web of paper use in the papermaking industry comprising:</u>

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a drying cylinder for moving the web of paper;

an array of curved lamps <u>spaced from the cylinder</u>, each of which lamps includes an IR heating element located within a <u>corresponding</u> curved quartz tube; <u>and</u>

a curved lamp protection element placed between said web of paper and said array of curved lamps.

- 30. An IR dryer as claimed in claim 29 further including a curved reflector plate.
- 31. Cancelled.
- 32. (New) An IR dryer as claimed in claim 29, wherein:

said lamp protection element comprises a plurality of additional quartz tubes arranged side by side and adjacent tubes of said plurality of additional quartz tubes being in contact with one another thereby forming a continuous curved lamp protection element.

33. (New) An IR dryer, as claimed in claim 32, wherein:

said plurality of additional quartz tubes have a longitudinal axis extending in a same direction as movement of the web of paper.

34. (New) An IR dryer, as claimed in claim 29, wherein:

said array of curved lamps has a longitudinal axis extending in a same direction as movement of the web paper.